# Success Story: Complete Product Development Innovation

<u>Project Brief:</u> The requirements to have a valve that will open inwards to let air into the lungs when the pressure drops below a certain value and to let air out when the pressure goes above a certain value. This project was won by a competitive tender process via Interreg and Boost4Health initiatives.

#### Activities Carried Out:

Complete development of the valve including 3D modelling, CFD, FEA, manufacturability and full scale commercialisation in accordance with <u>ISO13485</u>. CFD to determine pressure to calculate force required to overcome spring-rates, enabling opening and closing of the valve. <u>Outcome</u>: Successful Delivery of the Design Package.

<u>Benefits to Client:</u> Product development where none exists, design, and verification within time, to cost, and assessment of multiple options.



#### Alignment With UN SDGs



Mekitimes Bereti-29038 The Wine Sesses The Wine Sesses All Mini-All Mini-Min

Link to Interreg North West Europe Project Brochure

**Casing FEA results** 



#### **Finished Product**

**Finished Product** 

# Success Story: Sustainable Product Development

EQUITUS

Project Brief: Achive reduction in mass and material consumption against the existing design whilst retaining a minimum safety factor of 2.

#### Activities Carried Out:

Redesign of the component with Computer Driven Design principles, and Generative Design

Outcome: New design around 73% lighter, minimum safety factor 2.

<u>Benefits:</u> Truly rapid prototyping, multiple 'what-if scenarios', smart product development, sustainability, flexibility, affordable, agile,

increased productivity





#### **3D Printed Finished Component**

With <u>Alignment</u> UN



# Success Story: Digital Intervention/Industry 4.0, Product Design Verification

EQUITUS Design Engineering Innovations

<u>Project Brief:</u> Help with digitisation of product development process and enhance the capabilities of the design team <u>Activities Carried Out:</u>

Assessment of the components in accordance with Eurocodes for extreme winds and earthquake resilience

Preparation of methodology document to be used by in-house design team

Delivery of technical training

<u>Outcome</u>: Client's in-house design team equipped to work on all aspects of product development and validation at every stage of the design process.

#### Benefits:

Ability to easily verify and validate existing designs using computer based modelling Ability to enhance their product offering by introducing new, higher capacity products

Potential to enter new markets like New Zealand and Japan which are earthquake hot spots.







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Equitus Engineering Limited

### Success Story: Digital Intervention/Industry 4.0, Product Design Verification

# *Indusry 4.0 Intervention:*

- Created Capacity Planning and Flow Lead-Time tools as part of their Lean 4.0 toolset
- Provided advice on specific engineering improvements to gripper design and potential usage of alternative materials Outcome/Benefits:



EOUITUS Design Engineering Innovation

The teeth edges fully restrained in

The hole free to rotate about its

A displacement of 2.5mm applied

to the inner edges



materials as predicted by CAE





<u>Project Brief</u>: This was a design assessment and optimisation exercise for a client of ours who designs, manufactures and installs children's playgrounds.

#### Activities Carried Out:

Verification and optimisation of the design as per EN1176 - Playground Equipment Standard.

Outcome: Measurement of stresses and loads on the components of clamps and suggestions for design improvements.

Benefits: Rapid prototyping, Product development, design, and verification and design optioneering done within a short time.



With

UN



OUTPUT SET: SUBCASE 1



CONTOUR: SOLID VON MISES STRESS (MPa DEFORMED TOTAL: (MIN=0. MAX=0.0235365) OUTPUT SET: SUBCASE 1

CONTOUR: DISPLACEMENT (mm) (TOTAL DEFORMED TOTAL: (MIN=0\_MAX=0.0235365) OUTPUT SET: SUBCASE 1



# Success Story: Design Validation

#### Project Brief:

Validate the structural capability of the MGSE. *Activities Carried Out:* 

- Design validation of supporting instrument cart including full FEA analysis and verification.
- Suggestions for design changes

#### Outcome:

Design modifications were made to the rails as per Equitus recommendations, to change the rail profiles

#### Benefits to Client:

Successful change in design based on Equitus input ensured that the final manufactured equipment will serve its desired purpose.

#### <u>Alignment With UN</u>









EQUITUS

Equitus Engineering Limited

# Success Story: Bicycle Frame Validation

#### Project Brief:

Provide evidence of capability by validating a bicycle frame for static and fatigue failure limits using digital engineering.

#### Activities Carried Out:

- Validation of static failure limit
- Validation of fatigue failure limit

#### Outcome:

17 PARTNERSHIPS FOR THE GOALS

B

Capability to perform the required validations using digital engineering was proven successfully

#### Benefits to Client:

An easier method of design validation available

Capability to assess multiple 'what-if' scenarios on various configurations fairly quickly *Fatigue Damage* 

13 CLIMATE ACTION

Ability to cut project costs and timescales



**9** INDUSTRY, INNOVATION AND INFRASTRUCTURE 11 SUSTAINABLE CITIES AND COMMUNITIES

3 GOOD HEALTH AND WELL-BEING



12 RESPONSIBLE CONSUMPTION AND PRODUCTION



15 LIFE ON LAND

14 LIFE BELOW WATER



Equitus Engineering Limited



Amplitude v Time: Fatigue load spectrum



#### Material S-N Curve



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Amplitude v Time: Fatigue load spectrum



#### Material S-N Curve



# Success Story: Design of Cylinders



- 1. Design and validation of hydrogen carrying cylinders to withstand typical compressed hydrogen storage pressures (typically around 350 to 700 bar), and phenomena like embrittlement
- 2. Experience of developing systems as per standards such as ISO 11119, ISO 9809, ISO 7866, EN 13445, EN 1491 amongst others
- 3. Design for Manufacture
- 4. Validation and analysis
- 5. Experience of working with low permeability materials



3D Model of Cylinder Assembly

#### Alignment With UN SDGs





Displacement under 500bar Pressure



Von Mises Stresses under 500bar Pressure



# Success Story: Design of Cylinder Transporation Frames

EQUITUS Design Engineering Innovations

- 1. Design and validation of hydrogen cylinder transportation frames
- 2. Experience of developing systems as per standards such as ISO 10961, amongst others
- 3. Design for Manufacture
- 4. Validation and analysis to include impact, roll over and fall over protection systems as per ISO 10961
- 5. Experience of working with various metals



3D Model of Multi-Cylinder Transportation Frame





#### Stresses due to Impact as per ISO 10961

# Success Story: Design and Validation of Onboard Frames



- 1. EC79: type-approval of hydrogen-powered motor vehicles
- 2. ECE-R115: retrofitting compressed gases as part of motor vehicles' propulsion systems
- 3. ECE-R134: safety-related performance of hydrogen-fuelled vehicles



3D Model of Battery Frame Assembly



3D Model of Cylinder Frame Assembly







Stresses on Frame as per ECE – R134

